Analysis of Six Columbia Records, Received from Mr. Holden, and Marked With His Initials and My Own for identification.

The records were cut off, leaving about one inch on the label end, and the balance is ground in mortar to fine powder, thoroughly mixed and labeled "Columbia Composition".

For purposes of comparison a sample from six Edison records made from the composition specified in patent No. 182,375, was prepared in like manner and labeled "Edison Composition".

PHYSICAL TESTS.

Melting point - Edison Composition - 117°C.

" - Columbia " - 126°C.

Specific Gravity - Edison " - 1,011

" - Columbia " - 1,010

CHEMICAL ANALYSIS

Inorganic contents.

Edison Comp. 3.154 per cent Na20 (Sodium Oxide)
Columbia " 3.795 per cent " " "
Edison " .554 per cent Fe₂O₃ and Al ₂O₃ (Iron & Alum.)
Columbia " .694 per cent " " "

The iron is a very small part of the above figures and in the case of the Columbia Composition there was barely enough to color the precipitate of alumina. There was no appreciable amount of any other inorganic substance, excepting very small amounts of Silica and Lime, which most probably came as impurities in some of the ingredients.

TOTAL INORGANIC SUBSTANCE

Edison Composition

95.96 per cent 95.09 per cent

ANALYSIS OF THE ORGANIC SUBSTANCE

Edison

Columbia

Total fatty acids 75.06 per Hydro carbon & fatty alcohols19.07 "

75.06 per cent 76.11 per cent 19.07 " 17.78 "

ANALYSIS OF THE FATTY ACIDS

Edison

Columbia

Stearic, Palmitic & Oleic Cerotic Acid,

67.66 per cent

74.07 per cent 2.40 " "

The identity of the cerotic acid was determined by its melting point (79°C.), its solubility in hot ethyl alcohol with almost complete separation on cooling; and its moderate weight (396).

ANALYSIS OF THE FATTY ALCOHOL & HYDRO CARBON MIXTURES

	Edison	Columbia	
Myricyl Alcohol	6.72 per cent	3.5 per cent	
Hydro carbon	12.98 "	14.28 "	

The identity of the myricyl alcohol was determined by its reaction with soda lime at 490 degrees F. whereby hydrogen is evolved and melissitate of soda and lime are formed. The melissic acid being separated from the lime and soda, was identified by its high melting point (which in the unpurified condition was 86.°C.) the pure acid melting at 90°C. Also, by its crystaline appearance and its solubility in hot alcohol and almost complete separation on cooling, and by its molecular weight (452). This latter is determined by measuring the amount of the Na2O necessary to exactly neutralize a given

weight of the acid substance. The identity of the hydro carbons could not be determined with certainty without a very long series of experiments, but those obtained, from the Columbia composition appear to be a mixture of ceresin and paraffine.

ANALYSIS TO DETERMINE STATE OF COMBINATION OF THE ALCOHOLS AND FATTY ACIDS.

		Edison	Columbia
Fatty acids, free & combined with Soda and alumina)	64.59 per cent	71.48 per cent
Fatty acids combined as compound ethers)	10.47 "	4.63

These results were obtained by acting on an equal weight of two portions of the wax as follows:-

One portion is decomposed by dilute hydrochloric acid, which extracts the mineral contents and liberates the fatty acids therefrom, but has no action on the compound ether.

The other portion is first completely saponified by a strong solution of potash in methyl alcohol (which decomposes all compound ethers and liberates the fatty alcohols therefrom), and subsequent decomposition by dilute hydrochloric acid, which liberates all the fatty acids contained.

The difference between the total fatty acids and the fatty acids obtained without decomposition of the ethers, represents the fatty acids combined as ether.

Of these fatty acids combined as ethers, a separation was made which resulted as follows:

	Edison	Columbia	
Fatty acids melting at 59° Cerotic acid	5.1 per cent 5.37 "	3.9 per cent 1.73 "	

Now since these lower fatty acids having melting point at 59°C. do not occur to an appreciable extent in carnauba wax, it is evident that a reaction takes place during the manufacture of the wax, whereby the free myricyl alcohol of the carnauba wax combines with the free fatty acids of the composition to produce compound ethers which previously did not exist in any of the ingredients.

Summing up this analysis, I woulf conclude that the composition of the Columbia Compound closely approximate the following:

	Na ₂ 0	3.8	per cent
	A1203	.7	. 11
	Stearic acid of commerce	71.7	11
	Carnauba wax	7.8	11
	Ceresin and paraffine	14.3	11
	Black pigment	small	per cent
(Nature	not definitely determined)		

(Signed) J.W. Aylsworth.

Composition - Edison	patent	Composition - Edison Record
100 Stearic 21.3 Carnauba 21.3 Ceresin 21.5 Carbonate Soda	68 per cent 14.49 " 14.49	- 66.8 per cent Stearic - 14.87 " Carnauba - 12.98 " Hydrocarbon - 3.15 "
1.0 Caustic " Aluminum Lamp Black) 4.81 " .382 "	56 " (Al. 203 of .303 al.)